



Section 6 : QUALITY ASSURANCE CLAUSES / CQAR

611. Preproduction Approval of Castings and Forgings (9/8/99). The purchased part, assembly, or sub-assembly contains at least one detail part that is made using a casting or forging that requires Buyer's preproduction approval.

(a) Buyer's approval of preproduction samples (castings, forgings, prolongations, and/or remnants) and test reports is required as defined by the drawing or other contract requirements. Laboratories selected for testing must be listed as a D1-4426 Approved Process Source."

(b) If, under a previous contract, Buyer has provided preproduction approval for the castings/forgings ordered as part of this contract, another preproduction approval is not required under this contract unless, subsequent to the previous approval, changes in process parameters as defined in the applicable preproduction specification have been made.