

SP SECTION 3500 - PACKAGING

SP 3500 (02/01)

SUBJECT: Boeing-Mesa Packaging and Shipping. Packaging. Styrofoam Packaging

SPECIAL PROVISION TEXT:

DELIVERY, NOTICE OF DELAY, PACKAGING AND SHIPMENT

1. Seller will strictly adhere to the delivery and completion schedules specified in this Contract. These delivery dates are the Boeing-Mesa "on-dock" dates (not shipping dates). Part of the Boeing-Mesa supplier rating system is based upon the compliance with delivery date(s).
2. Seller is responsible for selecting packaging methods and materials, except Styrofoam and similar packaging materials, which provide adequate protection at minimum cost. Packaging methods and material selected should consider, as a minimum, fragility, part composition, surface finish, size, weight and transportation mode. Packaging specified or referenced in this Contract must be adhered to unless written deviation is authorized by Boeing-Mesa. Nonconforming packaging is subject to rejection or repackaging at Seller's expense. Questions concerning these packaging instructions are to be directed to the Buyer. Any change in price, terms or conditions must be approved by the undersigned Boeing-Mesa Buyer prior to implementation.

Each Contract item must be packaged and identified separately. If the part number consists of more than one component, then each component shall be packaged in a single container. Markings on primary packaging must include the part number, nomenclature and quantity. If applicable, include serial number, lot number and cure date. DO NOT combine items from different Contracts in the same shipping container.

All containers are subject to material inspection and should provide a recloseable feature.

Loose fill packaging material, e.g., plastic peanuts, is prohibited unless contained in polyethylene bag or similar method.

Two or more shipping containers and/or a total weight exceeding 150 pounds must be combined into a unitary load. The limit size of unitary loads in 50" overall height, 42" X 48" pallet (double deck construction) and a maximum 4" overhang on any side. Unitary loads must be properly stacked and bound (i.e., efficient stacking pattern) and bound by stretch wrap. Containers over 150 pounds and/or 60" and up footprint must integrate a 4-way entry skid permitting the use of standard material handling equipment.

Seller must provide legible packing slips, located in a conspicuous and easily accessible place on the inside of the shipping container, unitary or pallet loads. All associated paperwork (i.e., certifications, test reports, MRD's, etc.) must be located with the packing slips.

In addition, one copy of the packing slip must be in a conspicuous and easily accessible place on the outside of the shipping containers or unitary loads. Each shipping container shall be identified with the address, Contract number, item number(s) and part number.

3. Except as specifically authorized by this Contract, Boeing-Mesa shall not be responsible for payment of goods delivered by Seller, which are in excess of the total quantity ordered. Upon receipt of any excess quantity, the Boeing-Mesa Buyer will notify Seller of the over shipment and allow 48 hours for Seller's determination of whether Seller will:
 - A. Pick up the excess material at Boeing-Mesa;
 - B. Authorize packing and return shipment at Seller's expense (if Seller elects to have material returned), Boeing-Mesa's minimum charges for repackaging and shipping will be \$250.00; or
 - C. Permit Boeing-Mesa to retain such goods at no cost to Boeing-Mesa.

4. **SP 3500 shall take precedence over General Provisions Packing and Shipping instructions should a conflict between SP 3500 and the General Provisions arise.**

SP 3502 (02/01)

SUBJECT: Hardware Packaging.

SPECIAL PROVISION TEXT:

Hardware Packaging.

Hardware, such as washers, nuts, screws, etc. furnished with this purchase order is not to be delivered bulk packaged. Each item on this purchase order shall be packaged so that individual packages shall contain all necessary hardware.

SP 3518 (02/01)

SUBJECT: Boeing-Mesa furnished material. Damage. Shipping damage.

SPECIAL PROVISION TEXT:

If shipment of material furnished by Boeing-Mesa has sustained transit damage, Seller shall mark Boeing-Mesa-Boeing-Mesa's and carrier copy of the freight bill accordingly and obtain carrier's inspection. Forward Boeing-Mesa-Boeing-Mesa's copy of the freight bill and the carrier's inspection report to Boeing-Mesa Traffic Department. Seller shall prepare a Product Assurance Record (PAR), Boeing-Mesa Form 9388, for all Boeing-Mesa furnished material damaged in transit and forward to Boeing-Mesa Buyer.

SP 3521 (02/01)

SUBJECT: Shipping Returns.

SPECIAL PROVISION TEXT:

All return shipments against this Purchase Order will have the following information clearly marked on the outside of the shipping container: Boeing-Mesa Purchase Order number, part number, part name, and serial number.

SP 3536 (02/01)

SUBJECT: Repair of tooling. Tooling Repairs.

SPECIAL PROVISION TEXT:

Unless otherwise specified, all tools that cannot be reconditioned to maintain specifications called out in item description(s) are to be returned to Boeing-Mesa with no work performed. Seller will segregate and package non-repairable tools for shipment according to Purchase Order item number and description with a tag indicating the reason for non-repairable disposition, and all such packaging will be marked "NON-REPAIRABLE" for identification. Non-repairable tools are to be returned to Boeing-Mesa in lot shipment with packing list indicating quantity returned per Purchase Order item number and description.

SP 3545 (02/01)

SUBJECT: Deposit on Containers. Returnable containers. Shipping Containers.

SPECIAL PROVISION TEXT:

Seller must state on the packing sheet which accompanies each shipment, (1) that containers are returnable; and (2) the amount, if any, on deposit for each container.

SP 3557 (02/01)

SUBJECT: Pallets, Shipping Raw material, Skids.

SPECIAL PROVISION TEXT:

Each Purchase Order item is to be skidded separately. Plate and sheet shall be cased on a pallet to fit material width. Runners must be longitudinal. The minimum distance from the edge of the skid to the runners shall be six (6) inches for sheet lifter access. Material is to be stenciled, interleaved and packed maximum 3,000 pounds on skids. Bare material must be oiled. Small lots should, as a minimum, be provided with 2" X 4" load stiffeners on each end.

SP 3560 (02/01)

SUBJECT: Reels. Shipping Reels. Wire shipment.

SPECIAL PROVISION TEXT:

All shipping reels shall have:

1. A maximum flange diameter of 24 inches
2. A maximum weight of 50 pounds

Federal specification PPP-291D or equivalent covering the outer layer of wire unless otherwise specified in the Boeing-Mesa drawing, in which case the drawing shall have precedence.

SP 3563 (02/01)

SUBJECT: Reels. Shipping Reels, Wire Shipment.

SPECIAL PROVISION TEXT:

All wire lengths with unshielded and unjacketed cable lengths shall have their ends butt-welded together. Each butt-weld splice shall be clearly identified at the splice with a tiger striped tape. Shielded and jacket lengths shall have their ends brought out from each reel. Both ends of a cable length shall be clearly identified as to its length supplied on that reel.

SP 3569 (02/01)

SUBJECT: Packing Instructions - Unique.

SPECIAL PROVISION TEXT:

This Special Provision will take precedence over any conflicting packaging instructions contained herein. Package per specification _____.

SP 3575 (02/01)

SUBJECT: DOT. Explosives, Marking Cartons.

SPECIAL PROVISION TEXT:

Seller will mark all cartons with the following special marking instructions:

1. Boeing-Mesa part number
2. Boeing-Mesa Purchase Order number
3. Net grain weight of explosive - per unit
4. Military explosive class
5. Military compatibility group
6. D.O.T. class
7. D.O.T. marking

SP 3577 (02/01)

SUBJECT: Billets – Pallets, Castings – Pallets, Forgings – Pallets.

SPECIAL PROVISION TEXT:

1. All large billets, castings and forgings must be palletized and bound to the pallet with steel banding. Height of the load shall not exceed 42". Parts shall not be mixed (left and rights must be on separate loads). Weight maximum is 3,000 lbs. per bound pallet. Pallets must conform to part/commodity dimensions with a minimum overhang.
2. All small and medium size billets, castings and forgings must be containerized using either wood or corrugated material depending upon commodity characteristics. Parts with critical surfaces must be individually packaged.
3. Each heat lot must be packaged separately.

SP 3578 (02/01)

SUBJECT: Extrusion Packing, Packing – Tubings/Extrusions, Tubing Packing, Packing.

SPECIAL PROVISION TEXT:

All tubing and extrusions shall be packed in either corrugated or wooden boxes with a maximum weight per unit load of 500 lbs. All tubing up to and including 3/8" diameter is to be packed in 100 piece bundles or less. Fragility of the tubing must be considered.

All tubing shall be furnished in 12-foot lengths to the maximum extent that it is practical to do so; however no tube shall exceed a 20-foot length.

SP 3580 (02/01)

SUBJECT: Packing – Med. Sized parts. Packing hardware, clamps, pipe fittings.

SPECIAL PROVISION TEXT:

Hardware, clamps, pipe fittings and medium size parts shall be packaged in corrugated or fiberboard containers not to exceed 11" x 7'1/2" x 8" in size and/or 25 lbs. in weight.