

IDS Terms and Conditions Guide
Section Q

Clause Number: Q048
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**UNITED SPACE ALLIANCE CUSTOMER SOURCE INSPECTION (CSI) –
SPACE FLIGHT OPERATIONS CONTRACT (SFOC) PROGRAMS**

- a) Work under this contract is subject to inspection and acceptance by Buyer's Procurement Quality Representative (PQR) and United Space Alliance (USA) Procurement Quality Assurance Representatives (PQAR) prior to shipment of goods from Seller's facility.
- b) Upon receipt of this contract, the Seller shall promptly notify Buyer's Source Inspection Coordinator or PQR who normally services Seller's facility.
- c) Seller's Quality and Buyer's PQR shall create a Quality Surveillance Plan (QSP) per applicable Boeing procedures. Seller shall provide a copy of the QSP to the USA PQA office a minimum of five working days in advance of the time the goods are ready for inspection or test to allow for initial planning of a joint effort and event.
- d) Seller shall make available to the Buyer's PQR and USA PQAR all applicable drawings, specifications, procedures, statements of work, a copy of this contract, test software and changes thereto, related inspection and/or test equipment, and such other information as may be required to satisfactorily perform the inspections and tests required under this contract.
- e) Seller shall promptly notify Buyer's PQR and the USA PQAR a minimum of 24 hours in advance of the time the goods are ready for inspection or test to allow for a planned joint effort and event.
- f) Buyer's PQR shall contact the Program Quality Engineering or the Authorized Procurement Representative to identify the USA's Point of Contact(s) for paragraphs (c), (d) and (e) above.