

IDS Terms and Conditions Guide
Section E

Clause Number: E209M
Effective 06/09/2005
Page: 1 of 1

CALIBRATION/MAINTENANCE ST/STE

Cost of tooling and test equipment maintenance and/or calibration for production shall be the Seller's responsibility. Maintenance required by this special condition shall consist of the following:

1. Replace tooling pins and keys and consumed composite tools;
2. Repair elongated tooling holes, work keyways and to print tolerances;
3. Clean and polish working surfaces of dies as required to prevent scoring or marking of parts;
4. Protect entire die with anti-oxidant (everlube or equivalent) after each run of parts;
5. Perform minor rework. Cost of any tool rework or replacement which is deemed beyond "minor" shall be negotiated separately as the need arises;
6. Calibration of test equipment at an interval prescribed herein.