

IDS Terms and Conditions Guide
Section D

Clause Number: D507S
Effective: 04/01/2004
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NDT PROCEDURE

One or more of the process specifications listed below may require detailed written NDT procedure(s)(techniques). In some instances the NDT procedure(s)(techniques) may require submittal for approval by Buyer. Submittal and approval is required before performance of NDT inspection, but in no event later than 90 days from contract date. Seller is referred to the drawing or the planning sheet accompanying this order to determine which process specifications are applicable.

PS(s):

21201, 21202, 21206, 21206.1, 21206.2, 21206.3, 21206.5, 21206.6, 21211, 21211.1, 21211.2, 21211.3, 21211.4, 21211.5, 21233, 21263.

When submittal is required, seller shall send one copy of the NDT procedure(s)(techniques) to:

McDonnell Douglas Corp.
P.O. Box 516, MC S102 1385
St. Louis, MO 63166

Use of electronic transfer for submittal of documents is encouraged. When NDT procedures are written and performed by sources other than Seller, Buyer reserves the right for Buyer personnel involved in the approval process to contact the NDT source for clarification purposes.

In order to expedite the approval process, Seller may elect to authorize the NDT source to submit NDT procedure(s)(techniques) directly to Buyer for approval. In such instances, Seller's name, must appear on the documents and copies of the approvals will be sent to the NDT source.

No repeated approval for this part number is required if the NDT source is in possession of an approval to the current revision of the applicable process specification. A copy of this approval must be available for review.

Sellers using an external NDT source must deliver applicable engineering drawings, drawing change orders, process specifications, or other data pertinent to performing the NDT process to the approved NDT source.

NDT procedure submittal practices for current revisions, and any subsequent revisions, for PS 21211 Rev. G, PS 21211.1 Rev. B, PS 21211.3 Rev. F, PS 21201 Rev. L, PS 21202 Rev. U, PS 21206.1 Rev. C, and PS 21206.3 Rev. E, are defined in Supplier Quality Management Supplier Memorandum SQM 98001-NDT and may be requested at the aforementioned address. For all other NDT process specifications, consult that process specification for NDT procedure submittal guidance.