What's New with IR0451 (March 2022 Revision)?

The March 2022 revision of IR0451 "Instructions for Submittal and Handling of External Nonconformance Documents" has been posted on the Boeing Doing Business website.

Due to extensive changes, revision bars were not used.

Summary of Key changes:

1. Para. 2.2.1 – added reference to Rework (13.23) and Note to 2.2.1.1.
2. Para. 2.3 - updated regarding "work at risk".
3. Para. 2.5 – updated process for Boeing Furnished Material (BFM)
4. Para. 2.8 – Removed single PO item exception for Weapons.
5. Para. 2.11.2 – Added items to be included in "Should Be" description to align with NCR Discrepancy Submission Checklist (5.1.1.6)
6. Para. 2.11.4 – Added BGS MRB e-mail address for submittal of large attachments.
7. Para. 2.12.2 – Added clarification for SN data identifiers.
8. Para. 2.22 – 2.30 were moved from Section 3.

9. Section 3 – Changed from Graphics Guidelines to Requirements.

10. Section 5.1.1 – updated to list ALL instructions / attachments that are part of IR0451.
    a. SQIS MR Supplier User Guide – moved specifics on IS / SB text moved to NCR Discrepancy Submission Checklist.
    b. NCR Discrepancy Submission Checklist – New document to highlight mandatory items to be included in IS / SB text.
    c. SQIS MR Process Defect Codes – List of Process and Defect codes to assist the Suppler their SQIS MR submittal.
    d. MAC861MRB Instructions - Added clarification for SN data identifiers. Corrected any IR0451 section references.
11. Para. 5.1.3 – Added MRB mailbox for A-10.

12. Para. 6.1 – corrected incorrect paragraph reference.
13. Para. 8.4.4 – Corrected submittal address for Harpoon.
14. Para. 8.8 – Revised order of "Ship to Boeing" actions.

15. Para. 9.2.1.1 – Added for similarity to 9.3.2.
16. Para. 9.6 – Revised order of "Scrap" actions.
17. Para. 10.2.6 – Added to addressed superseded items in SQIS-MR.

18. Para. 13 – Added Definitions for Change of Charge (CoC), Repair and Rework.

19. Helpful Websites to bookmark:

   a. IR0451 and attachments -
      https://www.boeingsuppliers.com/supplier_portal/bdsSiteReqs.html
   b. BDS Common Purchase Contract Clause Text -
      https://www.boeingsuppliers.com/idscommon/clauses/clause_index.htm

20. Helpful Hints:
   a. SQIS web browsers are Firefox (preferred) and Edge
   b. MAC861MRB – this is a XFA form and Edge will not open directly but will allow you to right click and "Save Link As" and save the file to your folder.