

## **BOEING SUBCONTRACTOR NONDESTRUCTIVE TESTING (NDT) PROCEDURE/TECHNIQUE SUBMITTAL GUIDANCE DOCUMENT**

### **1.0 APPLICABILITY**

1.1 This Memorandum is applicable to facilities performing Nondestructive Testing (NDT) under Boeing St. Louis Contracts and/or Purchase Orders. PS21230 contains the requirements for NDT written procedures (e.g. technique, technique sheet, procedure, part specific procedure, general procedure, etc.) and defines when submittal to Boeing St. Louis for approval is required. This memorandum provides additional guidance and requirements not contained in PS21230.

1.2 This Memorandum is applicable to the following Boeing St Louis Process Specifications:

PS 21023	PS 21211.1	PS 21221	PS 21241.4
PS 21201	PS 21211.2	PS 21222	PS 21241.5
PS 21202	PS 21211.3	PS 21233	PS 21242
PS 21206	PS 21211.4	PS 21237	PS 21244
PS 21206.1	PS 21211.5	PS 21241	PS 21255
PS 21206.2	PS 21211.6	PS 21241.1	PS 21263
PS 21206.6	PS 21218	PS 21241.2	PS 21273
PS 21206.8	PS 21219	PS 21241.3	PS 21293
PS 21211	PS 21220	BSS 7043	BSS 7044

1.2.1 For the T-7A Program, this Memorandum applies to all Boeing NDT specifications including BAC and BSS documents (e.g., BAC 5423, BAC 5424, BSS 7055 etc.).

1.3 Questions concerning this document should be submitted to:

Boeing St. Louis  
Supplier Quality  
[STLNDTSQ@Boeing.com](mailto:STLNDTSQ@Boeing.com)

### **2.0 PROCEDURE / TECHNIQUE SUBMITTAL**

2.1 Process Specifications in paragraph 1.2 require a written procedure to control the NDT process. These written procedures will be controlled per [PS21230](#).

2.2 If the Supplier / NDT Processor Level 3 is uncertain whether a written procedure requires Boeing St. Louis SQ approval, please contact Boeing St. Louis SQ for a disposition.

2.3 NDT written procedure approval does not relieve the Seller of the requirement to use Boeing Approved Process Sources per D1-4426.

2.4 The NDT Processor is responsible to provide evidence of NDT written procedure approval (when required) to the Supplier.